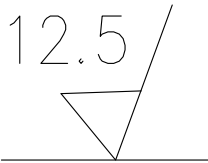


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3-80-423-34685

DRAWING No



EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=200

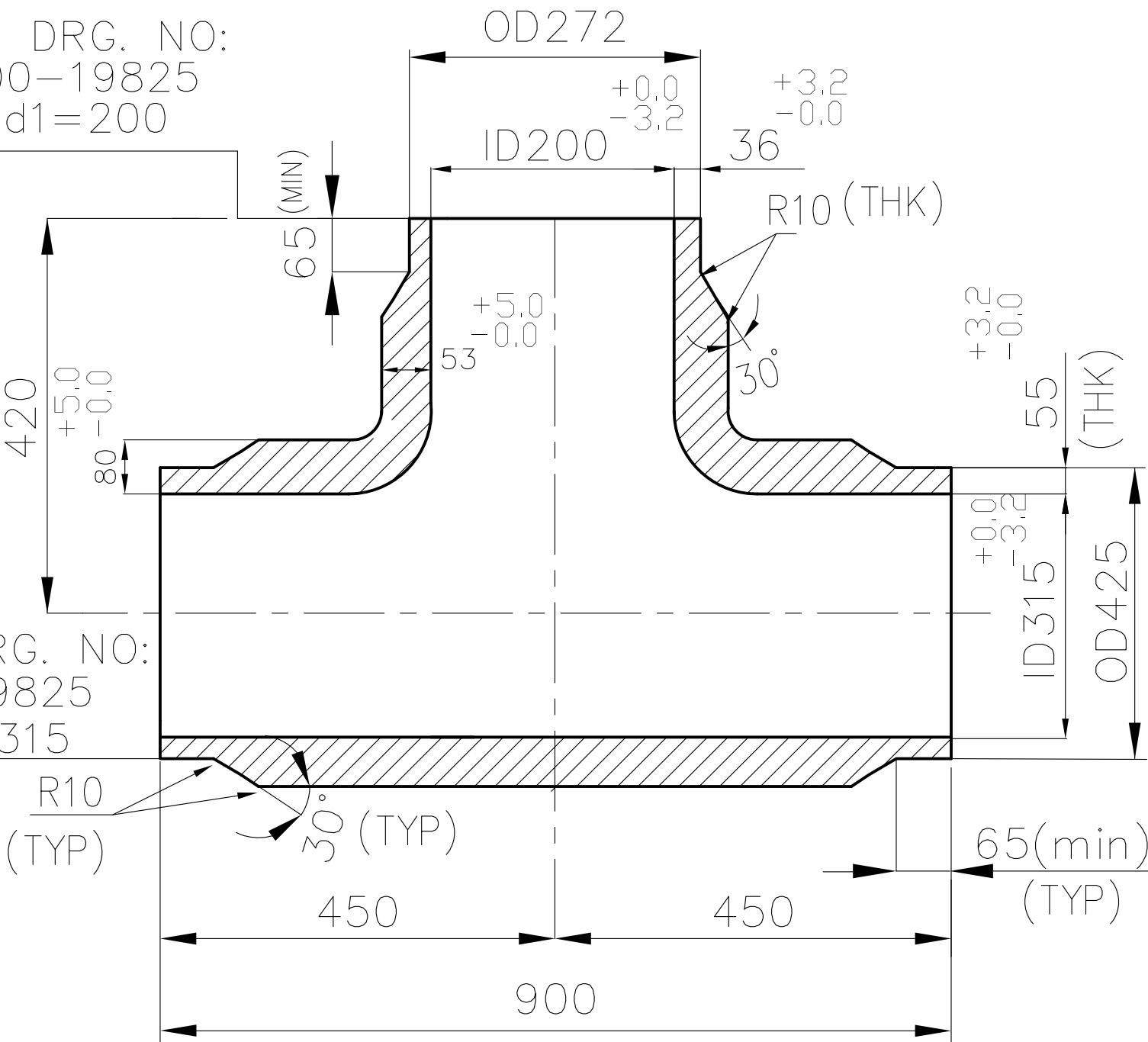
EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=315

(TYP)

R10
(TYP)

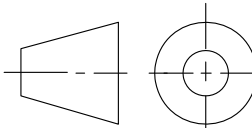
30°
(TYP)

65(min)
(TYP)



NOTES :-

01. DESIGN PRESSURE : 381kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 305° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW UEQT ID315X55/ID200X36	3-80-423-34685	92 525 067 0000 SA234WPC	A	800,000 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN CHD APPD	NAME RP SINGH KONDAPA NAIDU R.SESHAGIRI	SIGN DATE 25.02.19 25.02.19 25.02.19	NO OF ITEMS
DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg). ~800	BHEL PO REF.NO:	ITEM No.
CODE	C/M/F					
TITLE BW UEQT (ID315X55/ID200X36)				CARD CODE U 01	DRAWING No. 3-80-423-34685	REV 00